# STRV RADMON: AN INTEGRATED HIGH-ENERGY PARTICLE DETECTOR

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The RADMON (Radiation Monitor) was developed as a compact device with a 4-kbit SRAM particle detector and two p-FE1 total dose monitors, Thus it can be used as a spacecraft radiation alarm and in situ total close monitor. This paper discusses the design and calibration of the SRAM for proton, alpha, and heavy ion detection. Upset rates for the RADMON, based on a newly developed space particle flux algorithm, are shown to vary over eight orders of magnitude. On the STRV (Space technology Research Vehicle) the RADMON's SRAM will be used to detect trapped protons, solar flares, and cosmic rays and to evaluate our ability to predict space results from ground tests.

## 1. MISSION OVERVIEW

The SIRV (Space-Technology Research Vehicle) consists of two spacecraft as shown in fig. 1. Each vehicle is approximately a cube 17 inches on a side that will be launched into a geosynchronous transfer orbit (G10) with a 200-km perigee, a 36,000-km apogee, and an II-hour period, This orbit provides the opportunity to profile the Earth's radiation belts.

The SIRV contains a number of radiation measuring instruments including the JPL RADMON (Radiation Monitor), the DRA CREDO (Cosmic Environment Dosimeter), and the ESA REM (Radiation Environment Monitor), The CREDO and REM use PIN diodes or surface barrier (SB) detectors with pulse-height detection circuitry to discriminate particle energy. The area of the CREDO and REM detectors is between ?? to 400 mm²; whereas, the area of the RADMON is only 0.17 mm². Thus the upset rates are much higher for the CREDO and REM than for the RADMON.

The purpose of this paper is to present the methodology for calculating the RADMON's upset rate using a newly developed algorithm for the space environment and the RADMON's device parameters. After launch, the upset rate for the CREDO, REM and RADMON will be compared to determine the validity of the ground predictions and the relative sensitivity of the three particle detectors.

The space particles relevant to RADMON upsets are: (a) trapped protons (TP), (b) galactic cosmic rays (GCRs), and (c) solar flare particles (SFP). Electrons in the electron belt will not upset the RADMON. Electrons provide a total dose which causes a slow drift in the RADMON baseline which is constantly monitored.

## 2. SEU SRAM

I-he RADMON, shown in Fig. 2, is a 28-pin chip with a 4-kbit SRAM for SEU (single-event upset) detection and two p-FEIs [1] for total dose monitoring. The SRAM contains a six-transistor memory cell which is llustrated in the schematic cross section of Fig. 3. This figure shows that the memory cell has been modified in two ways to increase the cell's sensitivity to Lisets. First, the drain area, one of die-de Dn2 has been increased to increase its particle capture cross section. Second, the diode Dn2 is biased with an offset voltage, which is applied through p-FEI Mp2. This allows the cell to be operated near its metastable point which in turn allows the cell's upset sensitivity be adjusted via  $\mathbf{V_0}$ .

The interaction of high-energy particles with the RADMON is described in terms of the various layers the particle passes through as seen in Fig. 4. In passing through the layers, the particle looses energy and in general increases its LE1 (linear energy transfer) or its ability to deposit\_ charge. Thus knowing the thickness of the shield and device overlayer is key to calculating particle upset rates.

The response of the RADMON to protons is illustrated in Fig. 5 where 0.55, 1.0, and ?.0 MeV protons upset the cells. The figure also includes the spontaneous upset curve which has a mean value of  $V_{QS\mu}$ . The spontaneous curve defines the metastable point for each of the SRAM cells. This curve represents the baseline for the device.

In operation the RADMON is operated at a V. greater than  $V_{s\mu}$  or  $\delta V = V_{op\mu} - V_{os\mu}$  where  $V_{op\mu}$  is the mean particle offset voltage defined by the  $\sigma_m/2$  crossing point shown in Fig. 5. For the SIRV, the RADMON is operated with three  $\delta V_0$  values corresponding to a proton threshold, an alpha particle threshold, and a heavy ion threshold. These thresholds are listed in Table 1.

The vertical axis of Fig. 5 displays the particle cross section. It is calculated using:

$$(1) o = N/(\phi_m \cdot t_m \cdot N_t)$$

where  $\phi_{\text{M}}$  is the measured particle flux,  $t_{\text{m}}$  is the measurement time, and  $N_{\text{t}}$  is the number of bits in the SRAM in this case  $N_{\text{t}}=4096$ . This equation is applicable for N «  $N_{\text{t}}$  which is satisfied when the number of flipped bits is less than 10 percent of  $N_{\text{t}}$ . This equation indicates that the cross section is proportional to the number of flipped bits, N. The proportionality factor, the denominator, normalizes the data with respect to flux and measurement time.

In order to predict the RADMON's upset rate,  $o_{\rm m}$   $\delta Q_{\rm c}$ , and  $\delta {\rm X4}$  must be known. The degice cross section is taken from the physical layout and in this case  $o_{\rm m} = 42.1$  µm². The critical charge is related to V. through:

$$(2) \delta Q_{C} = C_{U} \cdot \delta V_{O}$$

where  $C_u$  is the upset capacitance. The collection depth,  $\delta X4$ , is shown in Fig. 3. Both  $C_u$  and  $\delta X4$  are determined experimentally and in this discussion  $C_u$  = ?8.9 fC/V and  $\delta X4$  = ?  $\mu m$  are used.

The RADMON's proton response, shown in fig. 5, reveals a non-monatonic behavior between the particle energy and  $\delta V_0$ . This behavior is explained by analyzing the proton charge depth curves [2] shown in fig. 6. The vertical lines indicate the

width of the overlayer and the width of the collection depth; that is,  $\delta X_3 = 5.6$   $\mu m$  and  $\delta X_4 = 2$   $\mu m$ . The figure shows that the 0.55 MeV proton stops in  $\delta X_4$  and the 1.0 and 2.0 MeV protons stop beyond  $\delta X_4$ . The 0.7 MeV proton stops in the overlayer so it can not be detected. The explanation for the non-monatonic energy versus  $\delta V_0$  behavior follows from the charge deposited in the collection layer,  $\delta Q_C$ , as indicated in Fig. 6. This charge is proportional to  $\delta V_0$  as given in ['q. 2 and thus explains the non-monatonic behavior.

It is concluded that the SRAM detects protons in the 0.5 to 2.0 MeV range. Higher energy protons can be detected only if their energy is brought in to the detection range by using a shield which drops the proton energy into the 0.5 to 2.0 MeV energy range. The STRV contains 16 RADMONS; half are shielded by a 2.0-nm Al shield and the other half are shielded by a 5.5-nm Al shield. The effect of shielding on the detection of protonsis discussed in a later section.

# 3. GALACTIC COSMIC RAY AND SOT AR FLARE PARTICLE UPSETS:

Galactic cosmic ray (GCR) and solar flare particle (SIP) upsets are illustrated in Fig. 7. These curves were obtained by fitting Adam's curves [3]; the GCR are for solar minimum conditions. The curves show that shielding has a significant effect on the SFPS but relatively little effect on the GCRs.

The number of upset per SRAM is given by:

(3) 
$$u = N \cdot \Omega \cdot t \cdot o_m \cdot F$$

where N is the number of bits per SRAM,  $\Omega$  is the solid angle, t is the observation or stare time,  $\sigma_{\rm m}$  is the area sensitive to upsets, and f is the integral particle flux. The Petersen Equation [4] is commonly used to calculate SRAM upsets. The flux expression is:

(4) 
$$F(1/\mu m^2 \cdot \text{ster} \cdot \text{sec}) = 4.4 \times 10^{-12} / [1 (MeV \cdot cm^2/mg)]^2$$

where 1 is the linear energy transfer. The conversion factor for L in silicon is L(MeV·cm²/mg) = L(fC/ $\mu$ m)/10.25 where L(fC/ $\mu$ m) =  $\delta Q_c$ (fC)/ $\delta X_A$ ( $\mu$ m). The Petersen equation holds for a 0.63-mm Al shield in a 10 percent worse case environment (10%WC),

The effect of shielding on the particle flux was obtained by fitting the Adam's data [3]. The flux is:

(5) 
$$F(1/\mu m 2 \cdot \text{ser. see}) = F_0 \cdot (L/L_0) a + b \cdot LOG(1 + D/D_0)$$

where D is the shielding thickness in g/en?. The shielding thickness is given by  $(5X1 = D/\rho)$  where  $\rho$  is the shield density in  $g/cm^2$ . The values for  $F_0$ , I., a, and b are listed in Table ?.

The upsets expected for the RADMON are shown in Fig. 8 where the three LET thresholds are labeled. For the SFPS the RADMON will experience numerous upsets during the 600 sec stare time, For the GCRS, the RADMON will experience less than one upset per 600 sec stare time, The results are summarized in Table  $1_{\circ}$ 

#### 4. PROTON BELT UPSETS:

The profile of the proton belt is shown in Fig. 9. It shows that the SIRV remains in the vicinity of proton belt peak for several hundred seconds. Before reaching the RADMON the protons must pass through the AI shields. From the proton range curves [2], it can be shown that the protons must have  $\rm E_{0} > 18.5~MeV$  to pass through a 2.0-nmm AI shield and  $\rm E_{0} > 32.5~MeV$  to pass through a 5.5-nmm AI shield. The proton energy must be lowered by the shield so that it has an energy between 0.5 and 2.0 MeV when it enters the RADMON'S collection in order to be detected. This effect is shown graphically in fig. 10 where two solid horizontal lines have been drawn at the bounds of the RADMON's detection range. The problem now is to determine  $\delta \rm E_{0}$ , the incremental incident proton energy that can be detected by the RADMON.

The number of protons that upset the RADMON during the stare time, t, is:

(6) 
$$N = \sigma_{\rm m} \cdot \phi_{\rm d} \cdot t \cdot N_{\rm t} \cdot \delta E_{\rm 0}$$

where  $\phi_d$  is the differential incident proton flux which is determined from the peak of the proton belt curves shown in Fig. 9. For Eq. < 30 MeV,  $\phi_d$  = 600 p/(cm²·sec·MeV) and for Eq. > 30 MeV,  $\phi_d$  = 200 p/(cm²·sec·MeV). The  $\delta$ Eq is given by:

(7) 
$$\delta E_0 = (dE_0/dE_1)\delta E_1$$

where  $\delta E_1$  is the incremental exit proton energy. The  $dE_0/dE_1$  is determined from the proton range curves shown in Fig. 10 where  $dE_0/dE_1$  = 0.36 for both the 2.0- and 5.5-nm Al shields.

A value for  $\delta E_1$  is obtained by assuming that most of the proton energy is lost in the shield and virtually none is lost in the chip overlayer. Thus,  $\delta E_0 = \delta E_2 = \delta E_3 = 2.0 - 0.5 = 1.5$  MeV. Using Eq. 7,  $\delta E_0 = 0.54$  MeV for both AI shields. Thus the RADMON will detect protons through the 0.0-nm AI shield with  $E_0 = 18.77 \pm 0.27$  MeV and and through the 0.5-rim AI shield with 0.5-rim AI shield with

The number of trapped-proton induced upsets, calculated using Eq.6, is listed in Table 3. It shows that several hundred upsets can be expected near the peak of the proton belt. The above calculation does not include particle scattering in the Al shield. Including this effect will increase the number of upsets.

# 5. DI SCUSSI ON:

The number of upsets estimated for the RADMON varies over eight orders of magnitude and depends on the type of the space environment encountered. The upset estimates depend on the accuracy of the environmental models and device parameters such as the collection depth. A simple algorithm was developed for estimating space particle flux that includes the effect of shielding. The flight of the RADMON on the STRV along with the CREDO and RFM will provide data to quantify the sensitivity of the three particle detectors and validate ground predictions.

## 6. REFERENCES:

- 1. M. G. Buehler, B. R. Blaes, G. A. Soli, and G. R. Tardio, "On-Chip p-MOSFET Dosimeter," submitted for publication IEEE Trans. on Nuclear Science (Dee 1993).
- 2. J. F. Ziegler, J. P. Biersack, and U. Littmark, The Stopping and Range of Ions in Solids, Pergammon Press (New York, New York, 1985).
- 3. J. H. Adams, "The Variability of Single Event Upsets Rates in the Natural Environment," IEEE Trans. on Nuclear Science, Vol. NS-30, 4473-3389 (1993).
- 4. [. 1. Petersen, J. B. Langworthy, and S. E. Diehl, "Suggested Single [vent Upset Figure of Merit," IEEE Trans. on Nut. Science, Vol. NS-30, 4533-4539 (1983).
- 7. ACKNOWLEDGMENTS: The research described in this paper was performed by the Center for Space Microelectronics Technology, Jet Propulsion Laboratory, California Institute of Technology, and was sponsored by the Ballistic Missile and Defense Organization, Innovative Science and technology Office. The RADMONs were fabricated through MOSIS, 1S1, USC, The authors are indebted to E. J. Daly, ESA, for the data shown in Fig. 9 and for his observation that the RADMON detects highenergy protons that fall in a narrow band of energies. File: STRV3B04.DOC.

Table 1. RADMON Particle thresholds and LETs.

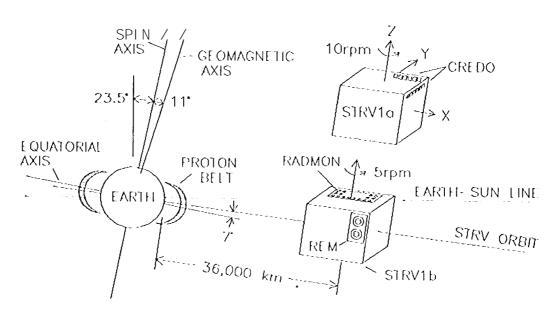
THRESHOLD	VDD V	Vosµ v	$\delta V_{\widetilde{V}}$ o	LET MeV·cm <sup>2</sup> /mg
I <sup>3</sup> ROI ON	3	1.13'9	0. 61	0. 086"
ALPHA	3	1.139	0. ?50	0. 353
HEAVY	5	1.720	<b>3.28</b> 0	4. 6?8

Table ?. GCR and LSF Flux Parameters

PARAMETER	UN11s	GCR	LSF
Fo	1/(µm <sup>2</sup> :ster·sec)	1x10 <sup>-5</sup> 1x10 <sup>-4</sup> 78.36 -1.92 -1.35	J.X 10- <sup>2</sup>
1. <sub>o</sub>	MeV·cm <sup>2</sup> /mg		1x10- <sup>3</sup>
Do	mg/cm <sup>2</sup>		0. 5990
a	unitless		-1. 425
b	unitless		-0. 974

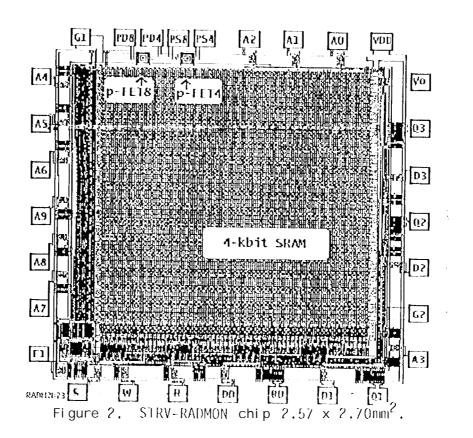
Table 3. RADMON Anticipated Upset Rates

ENVI RONMENT	PROTON BELT U(upsets/SRAM)	000,000	10% WORSE CASE U(upsets/SRAM)	0010
A1-SHIELD	2.0-mm 5.5-mm	2.0-mm 5.5-mm	0.63-mm	2.0-mm 5.5-rim
PROTON AL PHA HE AVY	3.3E+2 1.1E+2	1.7E+3 5.4E+2 1.5E+2 3.5E+1 2.0E+0 2.3E-1	1.158-2	7.5E-3 7.2E-3 5.0E-4 4.7[-4 3.6E-6 3.3E-6



EARTH I RADIUS = 6.371 km PERIGEE = 200 km APOGEE = 36,000 km SINVARZENTI

Figure 1. STRV orbit relative to the earth's proton belt.



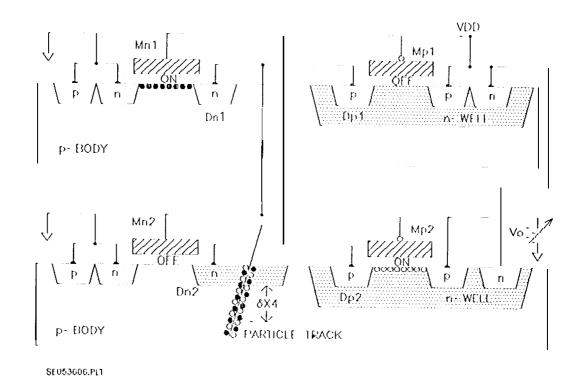


Figure 3. Cross section of SEU-SRAM showing a particle track through diode  $\mbox{Dn2}$  which can cause a bit flip if sufficient charge is deposited.

$  x_0  $	Particle Source	r
^0		<sup>F</sup> 0
	Au Scattering Foil/or Al Shield	δΧ <sub>1</sub>
x <sub>1</sub>		E <sub>1</sub>
	Vacuum/Air	δΧ <sub>2</sub>
x <sub>2</sub>		F <sub>2</sub>
	SRAM Over layer	$\delta X_3 = 5.6 \mu m$
х <sub>3</sub>		F <sub>3</sub>
	SRAM Collection layer	$\delta X_4 = 2.0 \ \mu m$
X <sub>4</sub>	J	Eq

Figure 4. Schematic view of the particle path from the source to the SRAM.

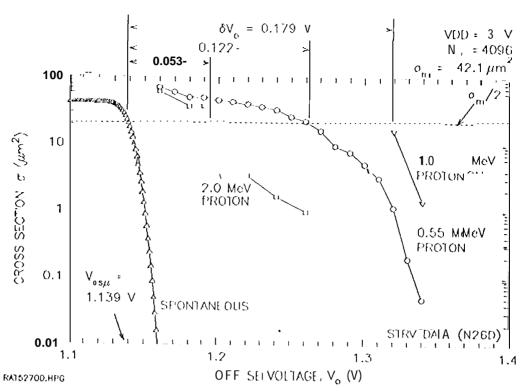


Figure 5. SRAM cross section/bit for protons with three different incident energies ( $E_1 = E_2$ ).

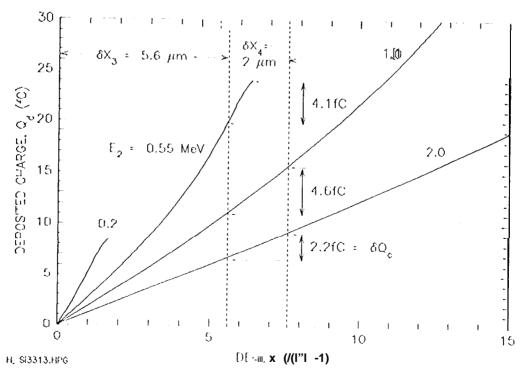


Figure 6, Proton charge deposited in si 1 icon [?] .

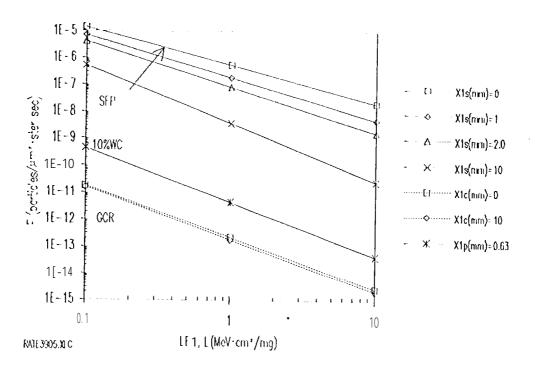


Figure 7. Integral LE1 interplanetary spectra for various aluminum shields [3] due to galactic cosmic rays (GCR), 10 percent worse case environment (10%WC), and solar flare particles (SFP).

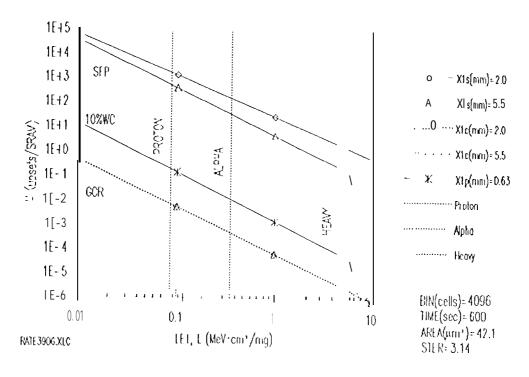


Figure 8. SIRV RADMON SEU SRAM upset rate due to galactic cosmic rays (GCR), 10 percent worse case environment (10%WC), and solar flare particles (SIP).

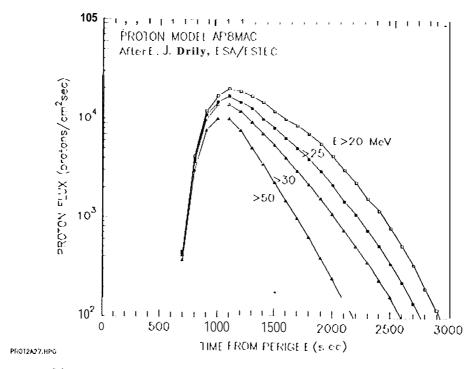


Figure 9. STRV traverse of the earth's proton belt.

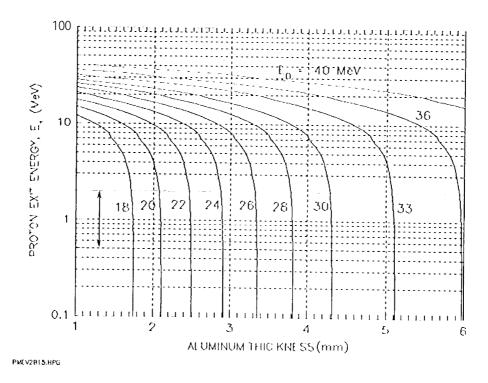


Figure 10. Proton exit energies for various aluminum thickness and incident proton energies, For  $X_{A1} = ?$  mm,  $E_0 \approx 20$  MeV and for  $X_{A1} = 5.5$  m m,  $E_0 \approx 35$  MeV.